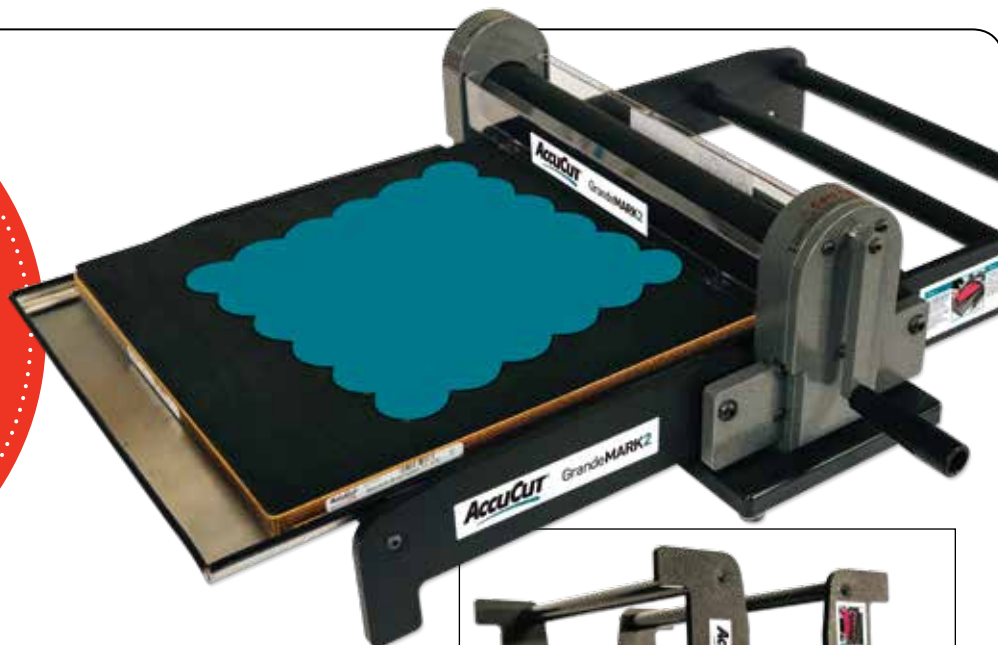


Congratulations on your purchase of the GrandeMARK™ 2 Die-Cutting Machine by AccuCut! The GrandeMARK 2 is the largest, most affordable hand-operated die-cutting machine on the market. We trust you'll be pleased with the flexibility it provides and the creativity it inspires. Proper use and care of the machine will yield a lifetime of efficient cutting.



Operating Your Cutter with AccuCut Dies

Follow these instructions for using steel-rule dies in the GrandeMARK 2:



1. Place your machine on a flat surface, and lower the left and right roller sides.
2. Put the Die Tray on the rollers and place your die **FOAM SIDE UP** at an angle in the tray. Now place your paper or material face-down on top of the die. Make sure the blades are covered, otherwise your shape won't cut.



3. Cover your die and material with the same-size Cutting Plastic or Cut & Crease Mat. Push the tray until the die touches the roller and then turn the handle in the direction you want the die to go. The pressure on the roller is preset, so you don't have to adjust the die – it's all done for you.



4. Remove Cutting Plastic or Cut & Crease Mat and die cuts.
5. Add more material and repeat the process from opposite direction to save even more time.



The sides fold up to provide more room to work when the machine is not in use.

What's Included

The GrandeMARK 2 comes with:

- Giant GrandeMARK Die Tray
- Super Jumbo (10" x 15") sheet of Cutting Plastic
- Super Jumbo (10" x 15") Cut & Crease Mat

Either the Cutting Plastic or Cut & Crease Mat must be used in conjunction with steel-rule dies to cut paper or other material. The Cutting Plastic works with all dies, while the Cut & Crease Mat helps make better fold lines with your crease-rule dies.

Note: The Cutting Plastic and Cut & Crease Mat are sold in several sizes to match varying sizes of dies. You should purchase additional sizes of both Cutting Plastic and Cut & Crease Mats depending on the dies you will be using with the GrandeMARK 2.

For further questions about your GrandeMARK 2 Die-Cutting Machine, please do not hesitate to reach out to AccuCut Customer Service (Monday-Friday, 8 am - 5 pm CST). Visit our website for specials and new products!

Tips, Maintenance & Accessories

GrandeMARK™ 2 Die-Cutting Machine

GrandeMARK 2 Machine Tips

- Place desired side of paper face down, so finished edge faces the right direction.
- For best results, cut with die blades running under the roller at an angle, so they cut like scissors. Die blades should not be parallel to roller.
- To extend the life of the Die Tray, move dies to different locations so one corner of the die is always touching a side of the tray.
- To easily engage die, paper and Cutting Plastic/Cut & Crease Mat under roller, position the combination so a corner is pointed toward the roller.
- Use the same size of cutting mat to match the die board. Use both sides of the Cutting Plastic or Cut & Crease Mat to extend life.
- Replace the Die Tray when you are not able to cut or crease as many layers as expected.
- For deeper crease, roll die through the machine and then immediately roll die through in the opposite direction. You can also add more layers of paper to create a deeper crease, or put a piece of copy paper on top of the Cut & Crease Mat.
- Always use Cutting Plastic or a Cut & Crease Mat with your GrandeMARK 2. Do not attempt to cut directly into the steel roller. Doing so will damage the die and void the die's warranty.
- To extend life of dies, keep scraps of paper and chipboard out of the Die Tray. Rolling a die through while it is on top of scrap material, or purposely shimming under a die, causes the blades to push through back of die.

System Maintenance

The only maintenance required for the GrandeMARK 2 is occasional replacement of the Die Tray, Cutting Plastic and Cut & Crease Mats.

- Always use an AccuCut GrandeMARK Die Tray when cutting with the GrandeMARK 2.
- Depending on usage, the Die Tray must be replaced regularly. Average use requires replacement annually; heavier use will require more frequent replacement.
- You will know the tray needs to be replaced when it warps in the middle, when you hear a popping sound while cutting, or when you are not able to cut as many layers as expected.
- Replace Cutting Plastic and Cut & Crease Mats when you are not able to cut as efficiently as usual.

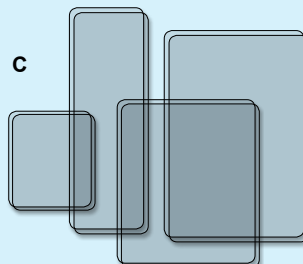
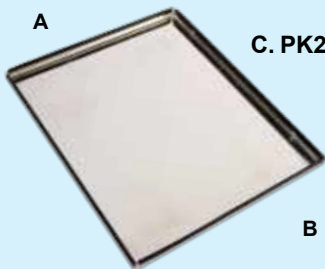
NOTE: No lubrication is necessary; all bearings are sealed. Unlike some other AccuCut machines, the steel roller in the GrandeMARK 2 never needs to be replaced.

Three-Year Warranty

The AccuCut GrandeMARK 2 Die-Cutting Machine is backed with a three-year warranty, excluding Die Trays, Cutting Plastic and Cut & Crease Mats. We promise the machine will be free from defects in material or workmanship when used as directed. If you experience a manufacturing defect, AccuCut will repair or replace the machine at no charge. Warranty does not cover use in a manufacturing setting or improper use.

Recommended Accessories

Item	Description	Price
A. 406103	Die Tray-Giant (15¼" x 19½")	\$35
B. CM255	Cut & Crease Mat Starter Kit.....	\$22 You save \$4
	Includes four mats to fit large, extra long cut, jumbo and super jumbo dies	
C. PK255	Cutting Plastic Starter Kit.....	\$35 You save \$2
	Includes eight mats (two each) to fit large, extra long cut, jumbo and super jumbo dies	



Keep your machine running like new!

Use Cut & Crease Mats with dies that have crease rule for fold lines (note cards, bags, boxes, etc.).

Cutting Plastic can be used with all dies although it is not recommended with crease-rule dies (fold lines will not be as deep compared to when using Cut & Crease Mats).

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